

## MEX SERIES

## **Adhesive Extruder Series**

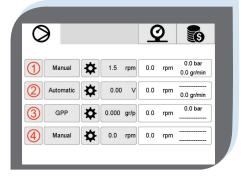
Valco Melton's MEX Series extruders achieve the highest melting rates when working with adhesives delivered in granulate format, such as EVA, PO, PA, or polyester, and provides a constant, homogeneous adhesive flow. Melt on demand technology preserves adhesive properties, preventing degradation, while extrusion technology eliminates the need for cleaning when switching between adhesive types.



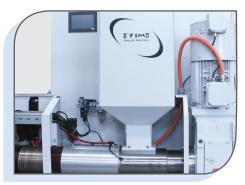
- Precise temperature control
- Minimize cleaning and maintenance downtime
- End unwanted production stoppages related to refiling with an integrated autofeed system
- Eliminate adhesive degradation with this closed, melt on demand system

Output pressure transducers activate the discharge module to avoid overpressure on the system





The extruder control is accessible through a user-friendly PLC touchscreen. Different standard fieldbus communication interfaces available



A water cooler system prevents clogging in the feeding area (Optional feature)



The auto-feed system provides a safer working environment and prevents the risk of running out of adhesive, while eliminating refilling downtime



## Optional remote pumping station

Pumping Stations increase the adhesive delivery points of your existing melters and extruders. Because of separately controlled gear pumps that achieve a precise volumetric dosing, adhesive grammage precision, pattern consistency and quality are improved.

This metered delivery reduces thermal stress on heat-sensitive substrates, minimizing adhesive degradation and improving overall productivity and lamination quality. By installing the pumping stations close to the application, the adhesive waste is minimized.

All pumping stations have an integrated pressure transducer and filter.

## **Technical Specifications**

| MEX Series                      |   |          |
|---------------------------------|---|----------|
| System                          | MEX 100                                   | MEX 200  |
| Melting Capacity                | 100                                       | 200      |
| Number of Pumps                 | Up to 4                                   |          |
| Working Temperature             | 30-240°C                                  |          |
| Electrical Connection           | 230 III + T, 400 III + N + T              |          |
| Max. Working Hydraulic Pressure | 90Bars                                    |          |
| Temperature Sensors             | Ni120, PT100, FEKO, NTO                   |          |
| Length / Diameter               | 1660/67                                   | 2300/90  |
| Motor Power                     | 5.5 Kw                                    | 18.5 Kw  |
| Heating Power                   | 14.4 Kw                                   | 33.75 Kw |
| Reduction Gear                  | 1:30                                      | 1:35     |
| Extrusion Screw                 | Nitrided Steel 41 CRALMO7 NITR (1050 HVC) |          |

| Remote Pumping Stations |                              |  |
|-------------------------|------------------------------|--|
| Ритр Туре               | Single or Dual Stream        |  |
| Motor Type              | AC, AC with Encoder or Servo |  |
| Pump Size (cc)          | 1-70                         |  |

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